

Work Order ID 54928

Page 1

January 5, 2010 10:09:35 AM

Item ID: D206-781-151KGY

Accept



Setup Start



Revision ID:

Item Name: Vertical Tunnel-Grey

Stop



Start Date: 05/01/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-1-05 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100



DC

Document Control

Memo

0.00

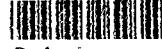
0.00

Photocopy bluefile & type labels per PPP D206-781-151KGY

CHG001

for MF 10/01/30

110



Pick Kit

0.00

10-1-05 SP R

Packaging

Memo

0.00

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

=> S10102103

QC

Memo

0.00

Quality Control

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D206-781-151KGY

Accept



Setup Start



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Stop



Start Date: 05/01/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-151KGY

Location: B
PPP rev

PA 10/2/10 3 (1)

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/02/04 H

MF 10-2-3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

January 5, 2010 10:09:40 AM

Page 1

Work Order ID: 54928



Parent Item: D206-781-151KGY



Parent Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty	Qty Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	------	---------------------	------------------	-----------------	--------------------	----------------	------------------	-------------	---------------	----------------	--------

ALS4632-130



insert

Purchased	No	110	Each	46.0000	8.0000	10-1-29	sf
-----------	----	-----	------	---------	--------	---------	----

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

46

110452

46

ALS4-632-80



Insert

Purchased	No	110	Each	217.0000	4.0000	10-1-29	sf
-----------	----	-----	------	----------	--------	---------	----

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

217

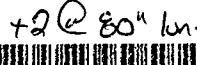
112495

200

17841

17

D3800-1-100



Manufactured	No	110	f	49.1370	1.3300	10-1-29	sf
--------------	----	-----	---	---------	--------	---------	----

Hook and Loop Strip (1" Soft)

7 meters

8/10/03

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

49.137

43558

0.13

52694

49.007

BS50541

10-1-29

BS55761

sf

10-2-3

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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January 5, 2010 10:09:40 AM

Page 2

Work Order ID: 54928



Parent Item: D206-781-151KGY



Parent Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3800-3-100 +2 @ 80" long Manufactured No

110 f 120.2580 1.3300

Hook and Loop Strip (1" Hard)

measured
8/10/2003

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	80.914
43560	0.13
44831	40.11
52695	40.674

Main Warehouse

ST134	39.344
50541	39.344

D3822-1KGY



Vertical Tunnel, LH-Grey

Manufactured No

110 Each 2.0000 1.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	2
53006	2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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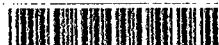
NOTE: Date & initial all entries

Picklist Print

January 5, 2010 10:09:40 AM

Page 3

Work Order ID: 54928



Parent Item: D206-781-151KGY



Parent Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Pure	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	--------------	-------------	---------------------	------------------	-----------------	--------------------	-------------	--------------------------	---------------	----------------	--------

D3822-2KGY



Manufactured

No

110

Each

2.0000

1.0000

10-1-29 sf

Vertical Tunnel, RH-Grey

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

53005

2

2

D3822-3KGY



Manufactured

No

110

Each

0.0000

1.0000

1

B55 088

10-1-29

Vertical Tunnel, Aft Center-Grey

D3822-5KGY



Manufactured

No

110

Each

4.0000

1.0000

10-1-29 sf

Vertical Tunnel, Top-Grey

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

51984

4

4

D3822-7KGY



Manufactured

No

110

Each

1.0000

1.0000

10-1-29 sf

Vertical Tunnel, Lower-Grey

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

53007

1

1

10-1-29 sf

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 4

Work Order ID: 54928



Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Wfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

NAS388-6-12P Purchased No 110 Each 48.0000 14.0000

Screw

10-1-29

SL

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

48

111310

112768

43

NAS388-6-8P



Purchased

No

110

105.0000 4.0000

Screw

4

SL

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

105

112768

113470

5

100

NAS391B6P



Purchased

No

110

83.0000 18.0000

Washer

4

SL

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

83

112195

112616

6

77

18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

Page 61 of 67

8

5.1.3 D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

5.1.4 D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL - W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			10			AN525-10R24	SCREW
			10			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
				6	6	D3824-3	HAT BIN
				4	4	D3851-1	DOUBLER
						AN525-10R10	SCREW

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Revision: D
Date: 09.07.07

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